

Date: Wednesday, 12/7/2005 8:26:05 AM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: MOUNTING BRACKET	
Job Number	: 25139		Part Number	: D2581	
Estimate Number	: 10604		Drawing Number	: D2581 REV A1	
P.O. Number	: N/A		Project Number	: N/A	
This Issue	: 12/7/2005 S.O. No. : N/A		Drawing Revision	: A1	
Prsht Rev.	: NC		Material	: N/A	
First Issue	: N/A		Due Date	: 12/30/2005	
Previous Run	: N/A		Qty:	54	
Written By	<u>SEE COMMENT BELOW</u>		Um:	Each	
Checked & Approved By	<u>SEE COMMENT BELOW</u>				
Comment	: Est. D 01.07.17 Added info to step 2 SM				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 2465

Laser cut as per Dwg D2581

Material: 304/316 SS 0.125" thick

Material release note required

CC 05/2007

2.0	D2581F	Mounting Bracket
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Comment: Qty.: 1.0000 U(s)/Unit Total : 52.0000 U(s)

Mounting Bracket

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Recieve & Inspect for Transit Damage

Ensure Material Release Note is attached

C206/10/05 54

4.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

1-Deburr

SAD 06-00-18

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: Date: 06/12/08
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 12/7/2005 8:26:05 AM
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Drawing Name: MOUNTING BRACKET

Job Number: 25139

Part Number: D2581

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 BRAKE NC NC BRAKE



Comment: NC BRAKE

Form as per Dwg D2581 using CNC Brake

SP

06/01/18

(54)

7.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

8.0 PACKAGING 1 PACKAGING RESOURCE #1



J 06.01.18 54

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: WJS

9.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

SP - 06/01/20

(54)

SP 06/01/20

Job Completion



Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

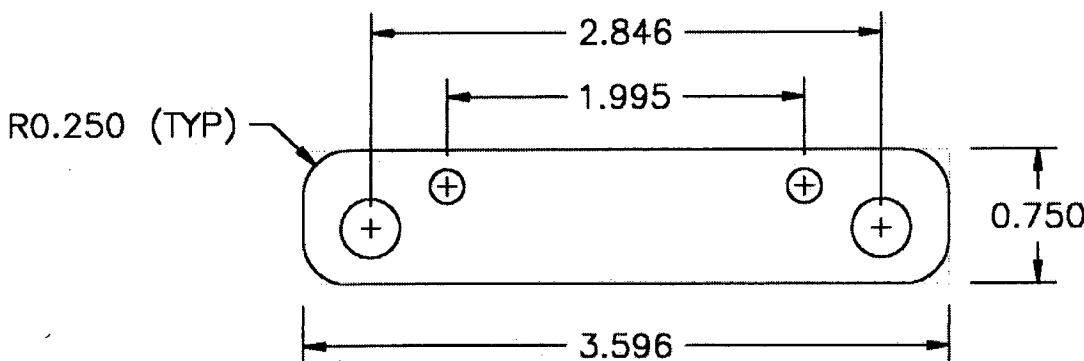
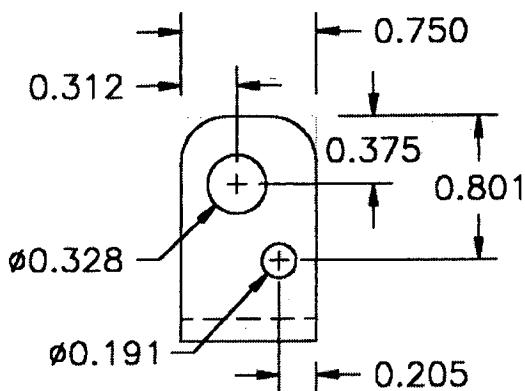
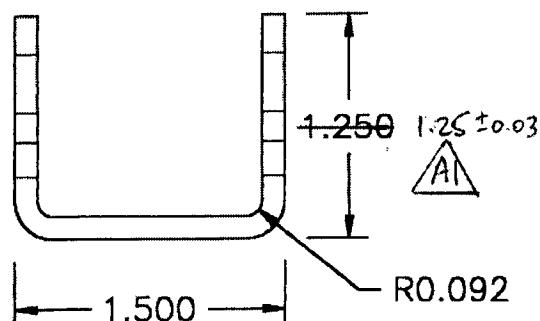
NOTE: Date & initial all entries

DART

DESIGN MIKE M	DRAWN BY MIKE M	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>BW</i>	APPROVED <i>MM</i>	DRAWING NO. D2581	REV. A SHEET 1 OF 1
DATE 96.06.27		TITLE MOUNTING BRACKET	SCALE 1:1
A1	<i>#1P 04.05.14</i>	CHANGE TOLERANCE ON 1.25 DIMENSION	

RELEASED

96/07/23 BW



MATERIAL: 304/316 SS 0.125 THICK

1. DRAFTING
2. ENGINEERING
3. PRODUCTION
4. QC

25139

 嘉茂實業股份有限公司
YIEH MAU CORP.

MATERIAL TEST/INSPECTION CERTIFICATE 98264027

INVOICE NO. : F05MS25R
COMMODITY : PRIME COLD ROLLED STAINLESS STEEL SHEET

SPECIFICATION : AISI 304
CUSTOMER : INTEGRIS METALS LTD

工廠:高雄縣路竹鄉順安路345號
345, SHUN AN RD. LU CHU HSIAN
KAOHSIUNG TAIWAN R.O.C.
TEL:(07)6972886 FAX:(07)6973006
CERTIFICATE NO: F05MS25R
DATE OF ISSUE:03/31/2006
PAGE:3

SIZE	BUYER'S ITEM NUMBER	NO.	Weight (N.W.)		Heat No.	ID NO.	Physical Properties Tensile Test GL=50 mm/m					Chemical Composition (%)							
			KGS	LBS			Y.S. (N/mm ²)	T.S. (N/mm ²)	E.L. (%)	HRB	H V	C x100	Si x100	Mn x100	P x1000	S x1000	Ni x100	Cr x100	N x100
AISI 304 2B																			
11GA / 48" X 120"	(7427-6445)	1	1,404	3,095	YU136029	42S56953A-2122	275	630	51	83	164	4.1	52	109	31	3	820	1817	2.4
11GA / 48" X 120"	(7427-6445)	1	1,051	2,317	YU136029	42S56953A-2123	275	630	51	83	164	4.1	52	109	31	3	820	1817	2.4
11GA / 48" X 96"	(7427-6403)	1	1,398	3,082	YU136785	42S60093B-11	290	659	51	84	169	4.3	47	119	28	9	809	1827	2.9
AISI 304 NO.4																			
16GA / 36" X 120"	(7426-6064)	1	1,396	3,078	YU232630	41S56329-22111	300	670	50	82	159	4.7	50	122	25	9	805	1813	2.9
			4	5,249	11,572														

Remarks:

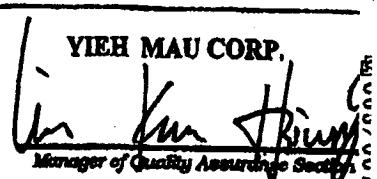
NO MERCURY CONTAMINATION

Bend test: good for all Heat NO.

WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS
BEEN MADE IN ACCORDANCE WITH THE RULES OF THE MILL CERTIFICATE.

PRODUCT IN ACCORDANCE WITH ASTM A240, A480,
A262E, ASME SA240, QQS766D.
P.O. NO.: 494470

YIEH MAU CORP.



Manager of Quality Assurance Section

11 ga 304 2B SS

J 06-01-17

100 186, 215, 146, 298 (245)